

# Leaf Chain

## Special design features

- High fatigue strength
- Long service life
- Maximum resistance to wear
- Compact design

### Benefits

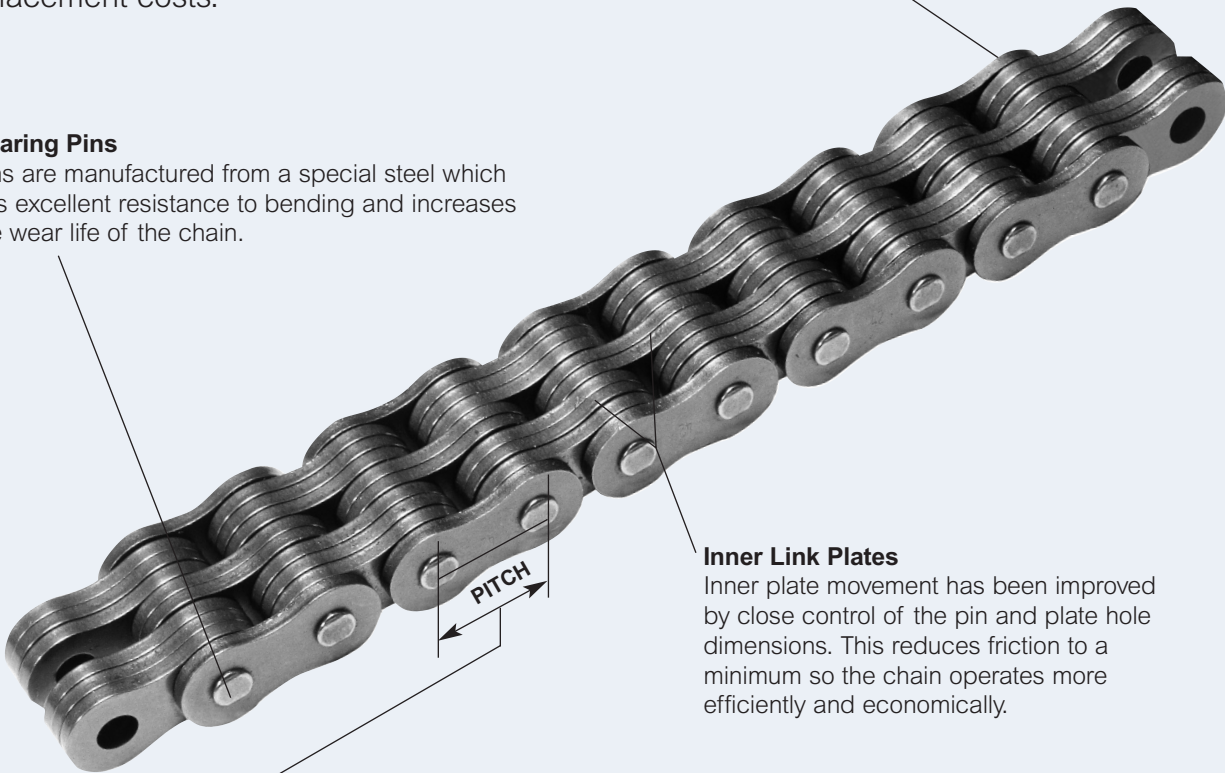
- Increased wear resistance for longer life and maintenance savings
- Higher breaking loads, giving greater safety factors and more reliability
- Improved fatigue resistance, which means increased durability and lower replacement costs.

#### Bearing Pins

Pins are manufactured from a special steel which has excellent resistance to bending and increases the wear life of the chain.

#### Link Plates

Plates are made from a special steel which can withstand sudden loads and provides maximum resistance to breakage.



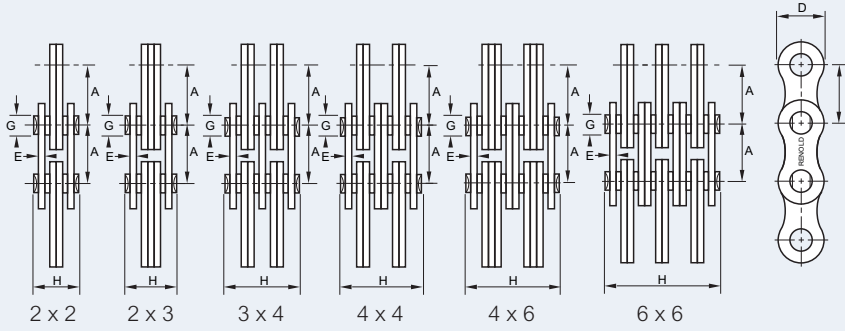
#### Inner Link Plates

Inner plate movement has been improved by close control of the pin and plate hole dimensions. This reduces friction to a minimum so the chain operates more efficiently and economically.

#### Chain Pitch

Pitch accuracy and pin hole diameters are carefully maintained on every chain component during manufacture. This ensures consistent, precision performance and smooth movement of the chain joints.

# Leaf Chain



BL Series Leaf Chain is crafted for moderate- to heavy-duty lifting applications and conforms to the ASME B29.8 Leaf Chain Standard. Pins and link plates of the BL series are made one size larger than the corresponding ANSI chain to allow for operation in moderate- to heavy-load applications.

## BL Series Leaf Chain

Dimensions are in inches unless otherwise indicated.

Chain No.	Pitch	Lacing	Plate Height	Plate Thickness	Pin Diameter	Pin Length	ANSI Minimum Tensile Strength	Average Chain Weight
	A		D	E	G	H	Lbs	Lbs/Ft
BL422	0.500	2x2	0.476	0.081	0.200	0.429	5,000	0.430
BL423	0.500	2x3	0.476	0.081	0.200	0.516	5,000	0.504
BL434	0.500	3x4	0.476	0.081	0.200	0.685	7,500	0.699
BL444	0.500	4x4	0.476	0.081	0.200	0.768	10,000	0.806
BL446	0.500	4x6	0.476	0.081	0.200	0.913	10,000	0.981
BL466	0.500	6x6	0.476	0.081	0.200	1.102	15,000	1.169
BL523	0.625	2x3	0.594	0.097	0.234	0.587	7,500	0.705
BL534	0.625	3x4	0.594	0.097	0.234	0.799	11,250	0.988
BL544	0.625	4x4	0.594	0.097	0.234	0.882	15,000	1.136
BL546	0.625	4x6	0.594	0.097	0.234	1.067	15,000	1.391
BL566	0.625	6x6	0.594	0.097	0.234	1.280	22,500	1.794
BL623	0.750	2x3	0.717	0.127	0.312	0.787	11,000	1.236
BL634	0.750	3x4	0.717	0.127	0.312	1.035	16,500	1.734
BL644	0.750	4x4	0.717	0.127	0.312	1.165	22,000	1.982
BL646	0.750	4x6	0.717	0.127	0.312	1.437	22,000	2.486
BL666	0.750	6x6	0.717	0.127	0.312	1.740	33,000	2.889
BL822	1.000	2x2	0.913	0.160	0.375	0.791	19,000	1.660
BL823	1.000	2x3	0.913	0.160	0.375	0.953	19,000	1.713
BL834	1.000	3x4	0.913	0.160	0.375	1.283	28,500	2.392
BL844	1.000	4x4	0.913	0.160	0.375	1.449	38,000	2.755
BL846	1.000	4x6	0.913	0.160	0.375	1.736	38,000	3.427
BL866	1.000	6x6	0.913	0.160	0.375	2.102	57,000	4.166
BL1022	1.250	2x2	1.175	0.192	0.437	0.937	26,000	2.284
BL1023	1.250	2x3	1.175	0.192	0.437	1.130	26,000	2.856
BL1034	1.250	3x4	1.175	0.192	0.437	1.520	39,000	4.031
BL1044	1.250	4x4	1.175	0.192	0.437	1.717	52,000	4.569
BL1046	1.250	4x6	1.175	0.192	0.437	2.106	52,000	5.671
BL1066	1.250	6x6	1.175	0.192	0.437	2.496	78,000	6.853
BL1088	1.250	8x8	1.175	0.192	0.437	3.276	104,000	9.272
BL1234	1.500	3x4	1.409	0.224	0.500	1.776	51,000	5.846
BL1244	1.500	4x4	1.409	0.224	0.500	2.004	68,000	7.263
BL1246	1.500	4x6	1.409	0.224	0.500	2.461	68,000	8.332
BL1266	1.500	6x6	1.409	0.224	0.500	2.921	102,000	9.944
BL1288	1.500	8x8	1.409	0.224	0.500	3.835	136,000	12.497
BL1434	1.750	3x4	1.642	0.251	0.562	2.016	64,500	7.391
BL1446	1.750	4x6	1.642	0.251	0.562	2.795	86,000	10.213
BL1634	2.000	2x3	1.902	0.283	0.687	2.303	97,500	9.407
BL1644	2.000	4x4	1.902	0.283	0.687	2.598	130,000	11.691
BL1646	2.000	4x6	1.902	0.283	0.687	3.189	130,000	14.580
BL1666	2.000	6x6	1.902	0.283	0.687	3.780	195,000	17.402
BL1688	2.000	8x8	1.902	0.283	0.687	4.961	260,000	23.181